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## Distribution of $\Delta V_T$ of Dual FETs in View of Their Application to Differential Measurements with ISFET-MAOSFET Pairs

B. Hu, H. H. van den Vlekkert and N. F. de Rooij

Institute of Microtechnology, University of Neuchâtel Breguet 2, CH-2000 NEUCHATEL, Switzerland

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A dual FET (ISFET-MAOSFET) using  $Al_2O_3$  on  $SiO_2$  as the gate insulator has been fabricated. The influences of the interfaces between  $SiO_2$  and  $Al_2O_3$ , and between  $Al_2O_3$  and the electrolyte solution on the uniformity of the  $V_T$  (threshold voltage) for individual FETs and  $\Delta V_T$  (the difference of the  $V_T$  between two FETs of the pair) over a wafer have been studied. The distributions of  $\Delta V_T$  have shown comparable standard deviations for MOSFET (metal silicon dioxide semiconductor field effect transistor) pairs (31 mV), for the MAOSFET (metal alumina silicon dioxide semiconductor field effect transistor) pairs (29 mV) and for the ISFET-MAOSFET pairs (29 mV). These results have led to the conclusion that the packaging and the  $Al_2O_3/SiO_2$  and liquid/solid interfaces do not change the uniformity of the threshold voltages.

## 1. Introduction

Since the first pH-ISFET was presented, (1) many investigations on the pH sensitivity, long-term drift and temperature response of the ISFETs have been carried out. A pH sensitivity of 55 mV/pH and a long-term drift of 0.2 mV/hr were measured for the ISFET with Al<sub>2</sub>O<sub>3</sub> as a sensitive layer. (2) The temperature response and the long-term drift of the ISFET affect the accuracy of the sensor. Since these effects are mainly due to solid-state effects, as shown before, (3-5) they can be compensated by a differential measurement setup using a MAOSFET and an ISFET, as is