

# Synthesis of Chromium (III) Oxide by Pyrolysis of CrO<sub>3</sub>–phenylalanine Precursor: Structural, Spectroscopic, and Morphological Properties of Green Cr<sub>2</sub>O<sub>3</sub> Oxide Nanostructure

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With the CrO<sub>3</sub>–phenylalanine complex as a precursor, pyrolysis was successfully used to create a rhombohedral green chromium oxide (Cr<sub>2</sub>O<sub>3</sub>-NP) nanostructure. As a clean process, CrO<sub>3</sub> oxide and phenylalanine amino acid were subjected to solid–solid grinding for 1 h to create the CrO<sub>3</sub>–phenylalanine precursor. After characterization by infrared spectroscopy and microanalysis, the solid precursor compound was annealed for 3 h in static air at 600 °C in a muffle furnace. FT-IR spectroscopy, Raman laser spectroscopy, SEM, energy-dispersive X-ray spectroscopy (EDX), TEM, and X-ray powder diffraction (XRD) were all used to thoroughly characterize the resulting Cr<sub>2</sub>O<sub>3</sub>-NP. The existence of crystalline Cr<sub>2</sub>O<sub>3</sub> is evident from the Fourier-transform infrared (FTIR) peak characteristic vibrations of Cr–O and two characteristic peaks at 646 and 568 cm<sup>−1</sup> that are ascribed to Cr–O stretching modes, according to the results of spectral analysis. Since no distinctive impurity peaks were found, the FT-IR and XRD data demonstrated that the Cr<sub>2</sub>O<sub>3</sub>-NPs are pure and have an excellent crystalline structure. A UV–Vis spectrophotometer was used to quantify the energy band gap (4.80 eV) of the chromium (III) oxide nanostructures. A significant amount of nanostructure with an average crystal size of 5–7 nm was discovered using TEM and picture data, proving that this synthesis approach is an effective way to create Cr<sub>2</sub>O<sub>3</sub> nanoparticles.

## 1. Introduction

Nanochemistry, one of the contemporary sciences, has found extensive use in the fields of energy and pollution, as well as in numerous industrial, medical, and agricultural applications.<sup>(1,2)</sup> One of the main economic and environmental remedies for the rising rates of pollution caused by fossil fuels and other conventional energy sources is still renewable energy or green chemistry.<sup>(3)</sup> Sunlight, which is readily available and natural, is frequently employed to save energy in green chemical reactions.<sup>(4)</sup> Of all renewable energy sources, solar energy remains the most abundant

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and pure. Solar cells, also referred to as photovoltaics, are devices that employ this energy to transform solar radiation into electrical power. Owing to the unique composition of solar cells, which generate current by allowing free electrons to travel in a single direction, photovoltaic material energy incidents create electron–hole pairs to overcome the energy band gap of the photovoltaic equipment and allow the current to flow, typically in the p–n (semiconductor) junction.<sup>(5)</sup>

The production of nanostructures has advanced significantly in recent decades. Transitional metal oxides are nanomaterials that are crucial to chemistry, physics, materials science, and technology applications.<sup>(6)</sup> Metal oxides are frequently utilized as catalysts and in the production of sensors, electronic circuits, fuel cells, and coatings for surfaces resistant to corrosion.<sup>(7)</sup> Because of their size and high density of edge surface locations, metal oxide nanostructures can have special chemical characteristics.<sup>(8)</sup> Chromium nanostructure (III) ( $\text{Cr}_2\text{O}_3$ ) is one of the inorganic nanostructures that has drawn the most attention because of its many potential uses, such as pigment<sup>(9)</sup> and heterogeneous catalysts,<sup>(10)</sup> coating materials for biological applications,<sup>(11,12)</sup> digital recording systems,<sup>(13)</sup> photonic and electronic devices,<sup>(14)</sup> and thermal protection.<sup>(12)</sup> The formation of the  $\text{Cr}_2\text{O}_3$  nanostructure was accomplished by several methods, including hydrothermal synthesis,<sup>(15)</sup> solid pyrolysis,<sup>(16)</sup> combustion,<sup>(17)</sup> sol-gel technology,<sup>(18)</sup> precipitation,<sup>(19)</sup> chromium oxidation,<sup>(20)</sup> laser-induced deposition,<sup>(21)</sup> mechanochemical reaction and subsequent heat treatment,<sup>(22)</sup> and sonochemical methods.<sup>(23)</sup>  $\text{Cr}_2\text{O}_3$  nanostructures were prepared by a variety of techniques, including sol-gel technology, laser-induced deposition, hydrothermal reduction, chemical-mechanical reaction, condensation–polymerization, gas condensation, solid pyrolysis, homogeneous precipitation with urea, microwave plasma, sonochemical reaction, thermal treatments, nanocasting, hydrazine reduction, and solution-combustion synthesis.<sup>(24)</sup>

By reducing potassium dichromate solution with leaf extracts from *Tridax procumbens*<sup>(25)</sup> and *Allium sativum*,<sup>(26)</sup>  $\text{Cr}_2\text{O}_3$  NPs were created. By utilizing an extract from *Callistemon viminalis* flowers, pure, uniformly sized  $\text{Cr}_2\text{O}_3$  NPs with a cubic shape were created by a green chemistry technique.<sup>(27)</sup> Pumpkin leaf extract was combined with potassium dichromate solution to create  $\text{Cr}_2\text{O}_3$ -NPs. After 6 h of drying at 70 °C, the solution was calcined at 650 °C.<sup>(28)</sup> An environmentally acceptable method that uses natural reducing and capping agents is the use of bioorganisms.<sup>(29)</sup> Colorants, coatings, catalysts, green pigments, solar energy collectors, and liquid crystal displays are just a few of the many uses of chromium oxide nanoparticles.<sup>(30)</sup>

In this work, we synthesized chromium oxide nanoparticles by pyrolysis using a  $\text{CrO}_3$ –phenylalanine complex as a precursor. The synthesized nanoparticles were characterized by X-ray diffraction, SEM, and UV–Vis techniques.

## 2. Experimental Methods

### 2.1 Materials

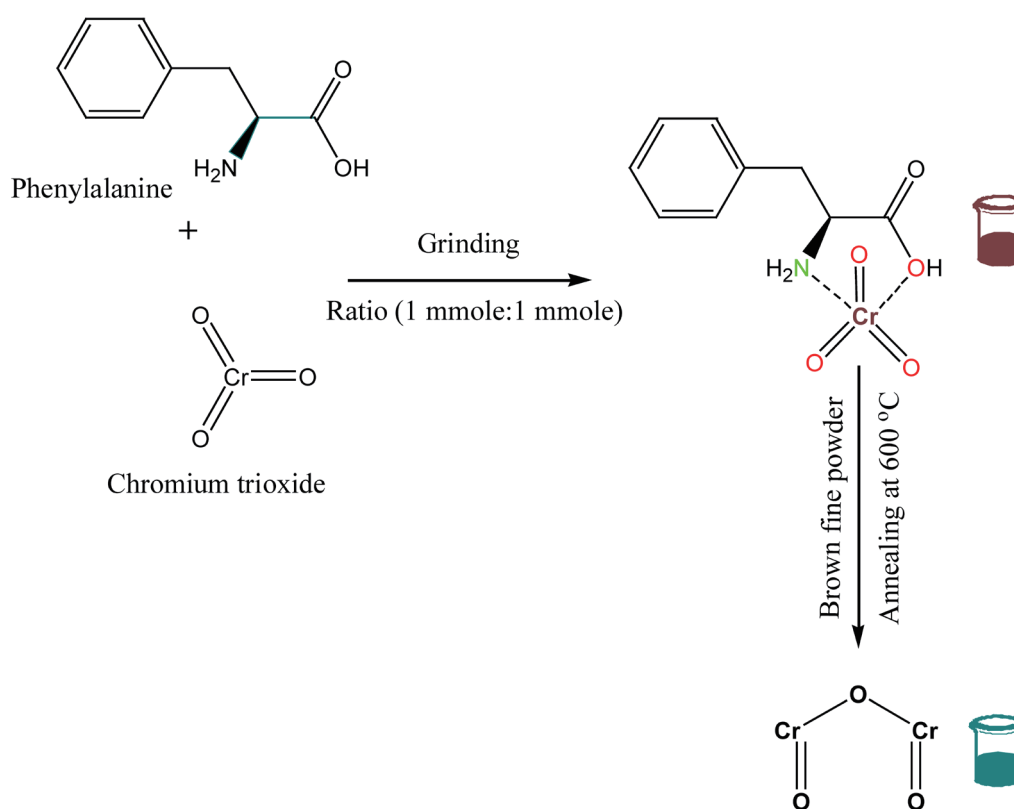
Every synthesis material was purchased commercially and used just as supplied with no additional purification.

## 2.2 Measurements

A Perkin Elmer CHN 2400 was used for microanalysis. The Bruker Fourier-transform infrared (FTIR) spectrophotometer ( $4000\text{--}400\text{ cm}^{-1}$ ) was used to record infrared spectra. The Bruker FT Raman was used to measure Raman laser spectra with a 50 mW laser. The UV2 Unicam UV/Vis spectrophotometer was used to scan the electronic spectra. Quanta FEG 250 equipment was used to capture images by SEM. A Bruker D8 Advance X-Ray diffractometer with a Cu  $K\alpha$  anode ( $\lambda = 0.1542\text{ nm}$ ) running at 40 kV and 30 mA was used to record X-ray diffraction (XRD) patterns. These patterns were obtained within an angular range of  $5$  to  $60^\circ$  and at  $25^\circ\text{C}$ . A JEOL 100s microscope was used to create TEM images.

## 2.3 Synthesis

In an agate mortar, 1 mmole of chromium trioxide ( $\text{CrO}_3$ ) and 1 mmole of phenylalanine were ground separately for 15 min. For 1 h, the brown fine powder reactant was combined and ground (Scheme 1). For 3 h, the solid product was annealed in an oxygen environment at  $600^\circ\text{C}$  in a muffle furnace. A closed glass bottle was used to store the chromium (III) oxide  $\text{Cr}_2\text{O}_3$ -NPs until the spectroscopic and morphological analyses were started.

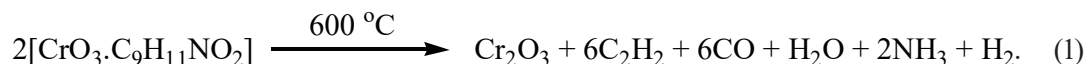


Scheme 1. (Color online) Synthesis pathway of  $\text{CrO}_3$ -phenylalanine complex precursor and  $\text{Cr}_2\text{O}_3$ -NPs.

### 3. Results and Discussion

#### 3.1 Preface

The brown formed  $\text{CrO}_3$ -phenylalanine complex was practically soluble in water and common organic solvents but was found to be soluble in diluted mineral acids at room temperature. Phenylalanine was found to coordinate with  $\text{CrO}_3$  as a bidentate ligand through the nitrogen of the amino group and the oxygen of the carboxylic group with a 1:1 molar ratio. The elemental analysis of the  $\text{CrO}_3$ -phenylalanine [ $\text{CrO}_3(\text{C}_9\text{H}_{11}\text{NO}_2)$ ] complex can be summarized as follows: Anal.: found C, 40.62; H, 4.11; N, 5.20; Cr, 19.44, Calcd.: C, 40.76; H, 4.18; N, 5.28; Cr, 19.61. The  $\text{CrO}_3$ -phenylalanine complex is diamagnetic and is produced by treating chromium trioxide with phenylalanine. According to microanalytical and infrared spectroscopy, the complex is 5-coordinate. The proposed mechanism for the thermal decomposition of the  $\text{CrO}_3$ -phenylalanine complex is



#### 3.2 FTIR and Raman studies

Figure 1 shows the FTIR spectra of the  $\text{CrO}_3$ -phenylalanine complex precursor and chromium oxide ( $\text{Cr}_2\text{O}_3$ ) sample prepared by pyrolysis. The characteristic absorption peaks at

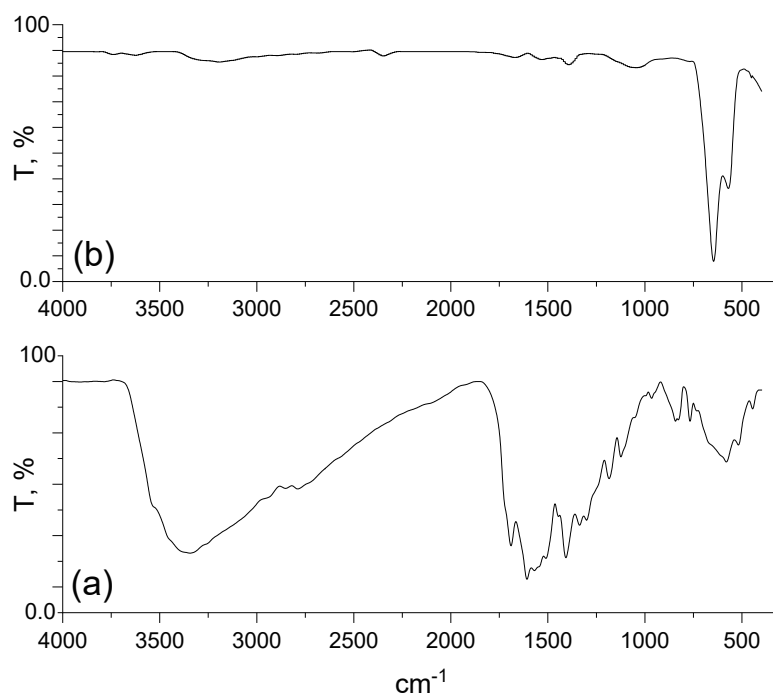


Fig. 1. FTIR spectra of (a)  $\text{CrO}_3$ -phenylalanine complex precursor and (b) as-prepared  $\text{Cr}_2\text{O}_3$ -NPs.

1688 and 1299  $\text{cm}^{-1}$  may be attributed to the C=O and C–O stretching frequencies of the carboxyl group of phenylalanine, respectively. The absorption peaks at 1336, 1406, 1505 and 1567  $\text{cm}^{-1}$  are probably due to the  $\nu(\text{COO})$  stretching frequency of the carboxyl group of phenylalanine. The absorption of the O–H stretching of the carboxyl group appeared as a broad band at 3360  $\text{cm}^{-1}$ . The absorption peaks at 2946, 2860, and 2799  $\text{cm}^{-1}$  were due to the C–H stretching (phenyl and aliphatic  $\text{CH}_2$  groups). The vibrational frequency at 1607  $\text{cm}^{-1}$  is assigned to  $\nu(\text{C}=\text{C})$  of the aromatic ring. The symmetric and asymmetric stretching vibrations of the COO group were observed at 1567  $\text{cm}^{-1}$  as a weak peak and at 1406  $\text{cm}^{-1}$  as a strong peak. The sharp absorption band at 3697  $\text{cm}^{-1}$  is assigned to the O–H carboxyl group of phenylalanine. This band was shifted to a lower wavenumber (3360  $\text{cm}^{-1}$ ) after complexation due to the involvement of the oxygen atom of the carboxyl group in the coordination process. The infrared spectrum of the  $\text{CrO}_3$ –phenylalanine complex has detected bands within the 443–674  $\text{cm}^{-1}$  range, and these are attributed to  $\nu(\text{Cr-O})$  and  $\nu(\text{Cr-N})$ , according to the coordination between  $\text{CrO}_3$  and phenylalanine. It is evident that the broad band at 3202  $\text{cm}^{-1}$  agrees with the stretching modes of the OH group of the crystalline water molecules. Upon the annealing of the  $\text{CrO}_3$ –phenylalanine complex at 600 °C,  $\text{Cr}_2\text{O}_3$  absorption bands appeared below 1000  $\text{cm}^{-1}$  owing to interatomic vibrations. The two sharp peaks present at 646 and 568  $\text{cm}^{-1}$  attributed to  $\nu(\text{Cr-O})$  stretching modes are clear evidence of the presence of crystalline  $\text{Cr}_2\text{O}_3$ .<sup>(31)</sup> Raman shifts (Fig. 2) at 668, 555, 504, 447, 365, and 303  $\text{cm}^{-1}$  can be assigned to the Raman modes of  $\text{Cr}_2\text{O}_3$ .<sup>(31)</sup> There are two medium bands found at 925 and 975  $\text{cm}^{-1}$ , which are assigned to the combination band (two or more states excited simultaneously).  $\text{Cr}_2\text{O}_3$  has the corundum-type structure of the space group  $R\text{-}3c$ , with hexagonal close-packed layers of oxygen atoms and two-thirds of the octahedral holes in between filled by chromium atoms. It belongs to the  $D_{3d}^6$  space group, and the irreducible representations for the optical modes in the crystal are  $2A_{1g} + 2A_{1u} + 3A_{2g} + 2A_{2u} +$

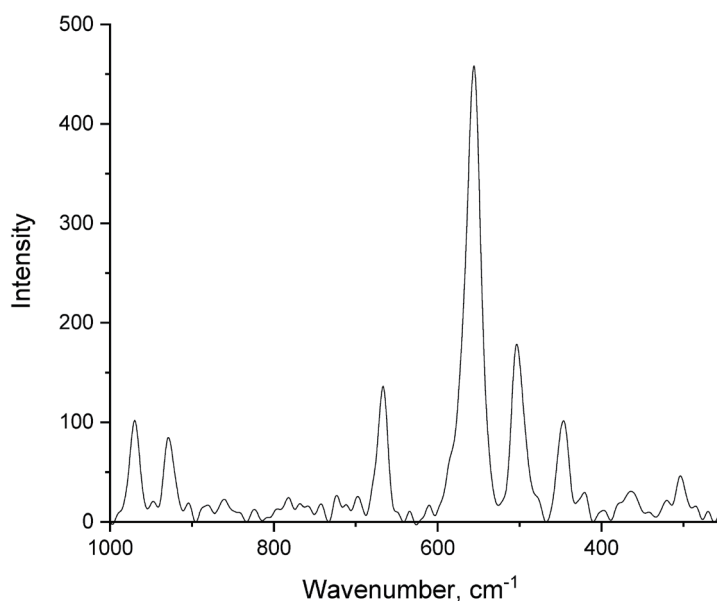


Fig. 2. Raman spectrum of as-prepared  $\text{Cr}_2\text{O}_3$ -NPs.

$5E_g + 4E_u$ . Vibrations with symmetry  $A_{1g}$  and  $E_g$  are Raman-active, which means that there are six Raman active modes. The most intense peak at  $555\text{ cm}^{-1}$  corresponded to the  $\nu_1$  ( $A_{1g}$ ) vibration mode of chromia. Another two sharp peaks at  $668$  and  $447\text{ cm}^{-1}$ , as well as two weak peaks at  $504$  and  $365\text{ cm}^{-1}$ , were due to the  $E_g$  vibration modes. A sharp peak at  $303\text{ cm}^{-1}$  was attributed to the  $A_{1g}$  mode.<sup>(32)</sup>

### 3.3 UV–Vis spectra and optical studies

The UV–Vis absorption spectrum of  $\text{Cr}_2\text{O}_3$ -NPs has three detected peaks at 295, 395, and 610 nm as shown in Fig. 3. The band gap transition of  $\text{Cr}^{4+}$  is represented by the absorption at 295 nm, whereas the electronic transition state from  $^4A_{2g}$   $^4T_{1g}$  and  $^4A_{2g}$   $^4T_{2g}$  of  $\text{Cr}^{3+}$  is attributed to the additional two peaks at 395 and 610 nm, respectively. These values are consistent with the values reported in Ref. 32 and are situated in six-coordinate geometry and octahedral symmetry.<sup>(33)</sup>

The electronic absorption spectrum of the synthesized  $\text{Cr}_2\text{O}_3$  nanostructure is shown in Fig. 3. The spectrum shows the general direction of absorption, that is, a material absorbs less when the frequency of incident light decreases. For the synthesized  $\text{Cr}_2\text{O}_3$ -NPs, Fig. 4 shows the change in  $(h\nu\alpha)^2$  with photon energy ( $h\nu$ ). According to Ref. 33, the figure shows a direct band gap of about 4.80 eV.<sup>(34)</sup>

### 3.4 XRD analysis

The XRD patterns ( $2\theta = 5\text{--}60^\circ$ ) of as-prepared  $\text{Cr}_2\text{O}_3$ -NPs are shown in Fig. 5. The six prominent, intense, and characteristic peaks of the synthesized  $\text{Cr}_2\text{O}_3$ -NPs located at  $2\theta = 24$ ,

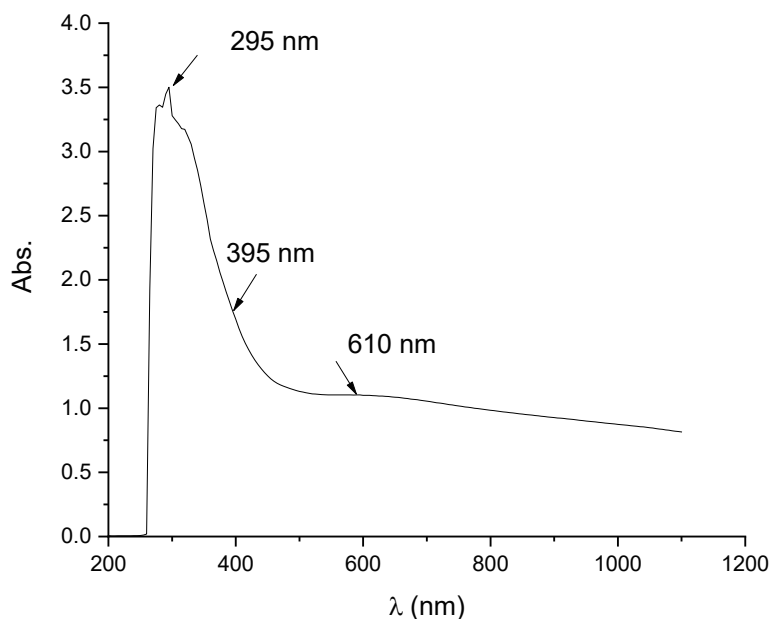


Fig. 3. UV-Vis absorption spectrum of as-prepared  $\text{Cr}_2\text{O}_3$ -NPs.

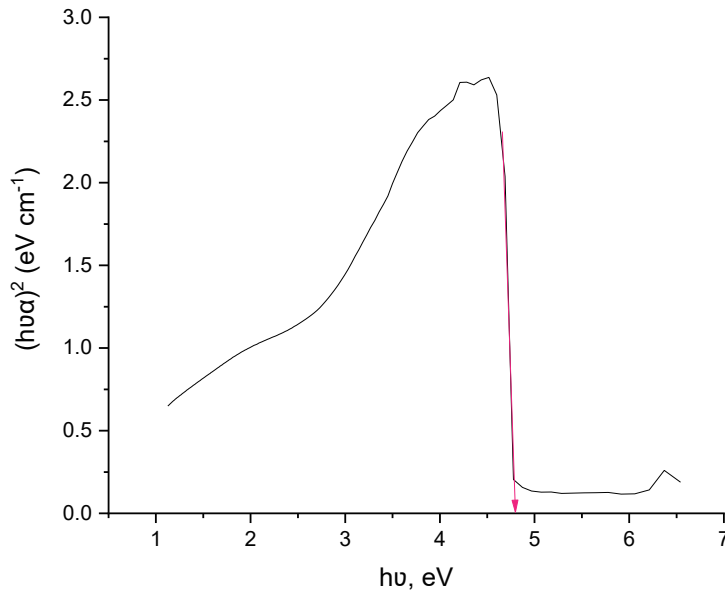


Fig. 4. (Color online) Tauc plot for the direct band gap of as-prepared  $\text{Cr}_2\text{O}_3$ -NPs.

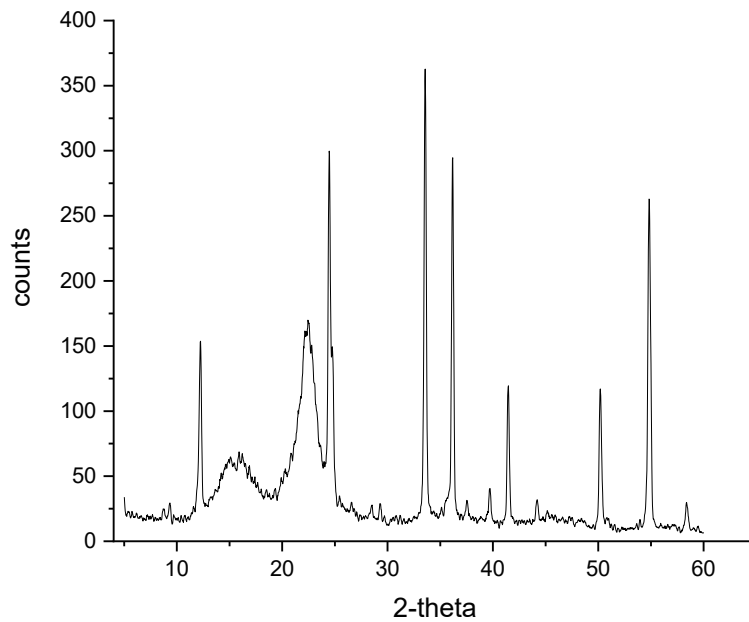


Fig. 5. XRD spectrum of as-prepared  $\text{Cr}_2\text{O}_3$ -NPs.

34, 36, 39, 41, 45, 50, 55, and 58°, which were indexed by their (012), (104), (110), (006), (113), (202), (024), (116) and (122) indices, respectively. All the peaks can be assigned to  $\text{Cr}_2\text{O}_3$  oxide based on the information provided by card number 00-038-1479. The Scherrer equation  $D = K\lambda/(\beta \cos \theta)$ , where  $\lambda = 1.54056 \text{ \AA}$  is the X-ray wavelength,  $K = 0.9$  is the Scherrer constant ( $\beta$ ), FWHM is the full width at half-maximum, and ( $\theta$ ) is the Bragg diffraction angle.<sup>(35,36)</sup>



### 3.5 Morphological analysis

SEM was used to assess the morphological features of the solid-state aggregation of the produced  $\text{Cr}_2\text{O}_3$ -NPs by applying an electron acceleration voltage of 20 kV. The SEM image of the synthesized  $\text{Cr}_2\text{O}_3$ -NPs at 150 $\times$  magnification is shown in Fig. 6. The rough surface morphology indicates a high surface area, which is typical for nanoparticles.

The presence of  $\text{Cr}_2\text{O}_3$ -NPs was verified by EDX analysis. Their O content was 27.0% and their Cr content was 73%. Chromium oxide nanoparticles are extremely pure, with no traces of contaminants, according to the results of elemental analysis (Fig. 7).

Figure 8 shows the distinct morphology of the  $\text{Cr}_2\text{O}_3$  nanostructure created using a TEM image. A significant amount of nanostructure (NPs) with an average crystallite size of 5–7 nm can be seen in the image findings, indicating that our synthesis approach is a successful way to manufacture  $\text{Cr}_2\text{O}_3$ -NPs.

A comparison between the present study with conventional or other green synthesis methods can be discussed with the following points:

#### Superior Size Control

- The present method achieved sub-10 nm particle size, which is extremely good in green synthesis.
- Most studies show  $\text{Cr}_2\text{O}_3$  nanoparticles within the 15–40 nm size range, even with optimized plant extract methods.
- This suggests better nucleation control or slower growth kinetics in our amino acid-based pyrolysis approach.

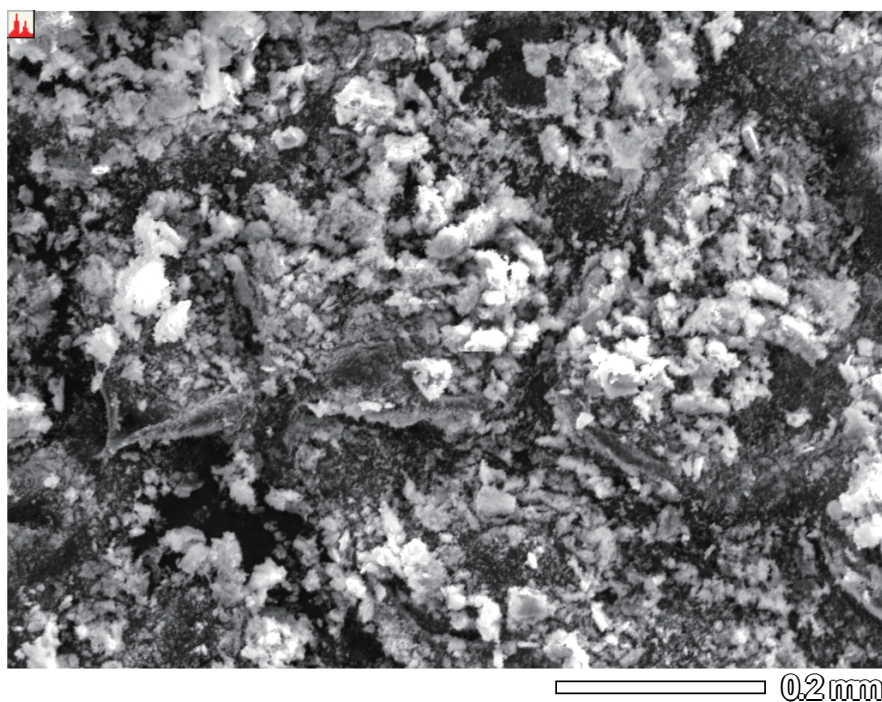


Fig. 6. (Color online) SEM image of as-prepared  $\text{Cr}_2\text{O}_3$ -NPs.



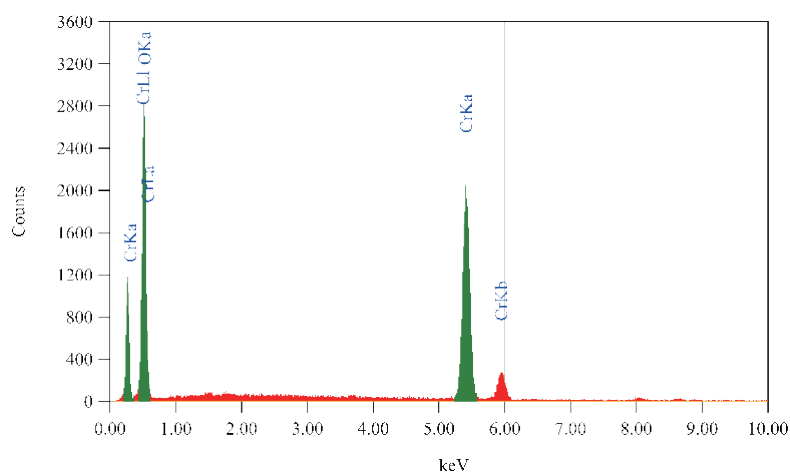


Fig. 7. (Color online) EDX spectrum of as-prepared  $\text{Cr}_2\text{O}_3$ -NPs.

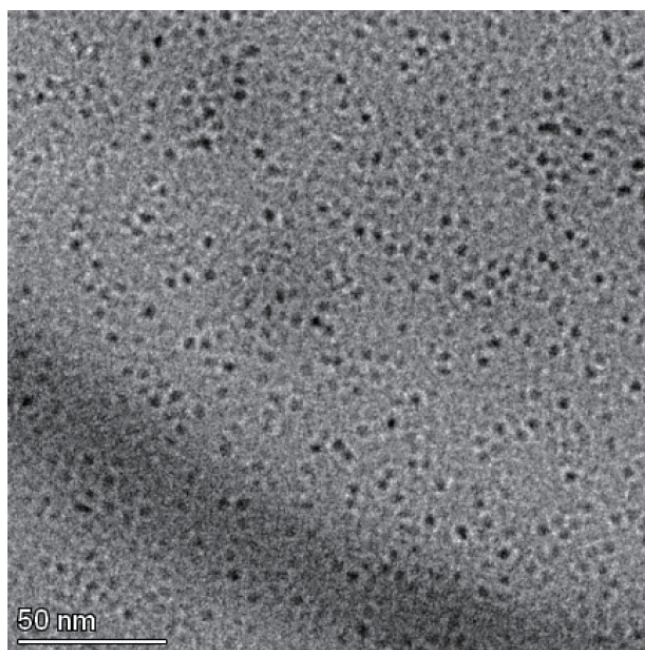


Fig. 8. TEM image of as-prepared  $\text{Cr}_2\text{O}_3$ -NPs.

### Green Chemistry Innovation

- Using amino acids as a single-source precursor (carbon + nitrogen) is less common than using plant extracts.
- The present synthesis method avoids complex extracts or multistep procedures, making it a cleaner, reproducible, and more controlled green route.

### Higher Surface Area Potential

- Particles in the 5–7 nm size range generally have a much higher surface-area-to-volume ratio than those in the 20–30 nm size range.

- This potentially enhances reactivity, adsorption capacity, and catalytic efficiency, which can outperform many literature-reported  $\text{Cr}_2\text{O}_3$  materials.

**Possible Improved Functional Properties**

- Smaller  $\text{Cr}_2\text{O}_3$  nanoparticles often show better antibacterial, photocatalytic, and electrochemical properties.
- The synthesized  $\text{Cr}_2\text{O}_3$  nanoparticles may exhibit a higher activity at lower doses or shorter exposure times than larger particles.
- Crystalline nanoparticles  $<10$  nm in size are difficult to obtain without sacrificing structural order, so if this is achieved, it is a major advantage.

**Thermal Stability Implications**

- Smaller particles often have a lower thermal stability. However, pyrolysis can enhance stability by forming a stronger crystalline phase.
- The present synthesis process may have balanced particle miniaturization and phase stability, a key achievement.

**Cost-effectiveness & Scalability**

- Amino acids are inexpensive and biodegradable, which may make processes more economically scalable than those relying on plant extracts, which vary in composition.
- The present method can be more easily optimized and industrialized.

**Environmental & Biomedical Relevance**

- With small particle size and green precursors, synthesized  $\text{Cr}_2\text{O}_3$  may be well suited for biomedicines (e.g., antimicrobial agents and drug delivery), sensors (high sensitivity due to small size), energy storage (higher surface area improves charge transfer), and catalysis (active sites maximized per gram).

## 4. Conclusions

In this work, we demonstrated that the pyrolysis approach, employing the  $\text{CrO}_3$ -phenylalanine complex as a precursor, was successful in producing chromium oxide nanoparticles. The synthesized  $\text{Cr}_2\text{O}_3$  NPs are between 5 and 7 nm in size, according to the results of TEM analysis. EDX demonstrated that the produced nanoparticles are pure and that the samples contain no traces of contaminants. Applications for chromium oxide nanoparticles include the stropping of knives, glassware, paints, inks, and precursors to magnetic pigments.

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